

Del. R.O. 750"

Work Order ID 78885

78885

Page 1

January-17-12 8:17:27 AM

Item ID: D3396-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop *NS2*

Item Name: Spacer

Start Date: 17/01/2012 Start Qty: 40.00

40

Cust Item ID:

Required Date: 24/01/2012 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals:

Process Plan: M.C.J.

Date: 12/01/17

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3396

Rev B

100

0.00

100

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Turn as per Folio FA514 and Dwg D3396Deburr

SL 12-01-22

40

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SL 12-01-22

120

0.00

120

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

SL 12/1/22

40

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 78885***78885***

Page 2

January-17-12 8:17:27 AM

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N900040100Setup Start ***NS1***

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Item Name: Spacer

Start Date: 17/01/2012 Start Qty: 40.00

40

Cust Item ID:

Required Date: 24/01/2012 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: **ST41**

0.00

130

Packaging

Memo

0.00

Packaging

(40x) SP 12-01-23

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/1/23**12-01-23**
40

W/O:		WORK ORDER CHANGES					
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Picklist Print

January-17-12 8:17:31 AM

Page 1

Work Order ID: 78885

78885

Parent Item: D3396-1

D3396-1

Parent Item Name: Spacer

Start Date: 17/01/2012

Required Date: 24/01/2012

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP A 05.02.23New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRINR0.750		Purchased	No			100	f	5.9210	0.0625	2.631579			

MDFI RINR0 750

2012-01-22

Delrin Round Bar 0.75"

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT055	5.921	
115472	0.088	<i>x 1-2</i>
116183	2.4	
117273	1.555	
117322	0.94	
118392	0.938	

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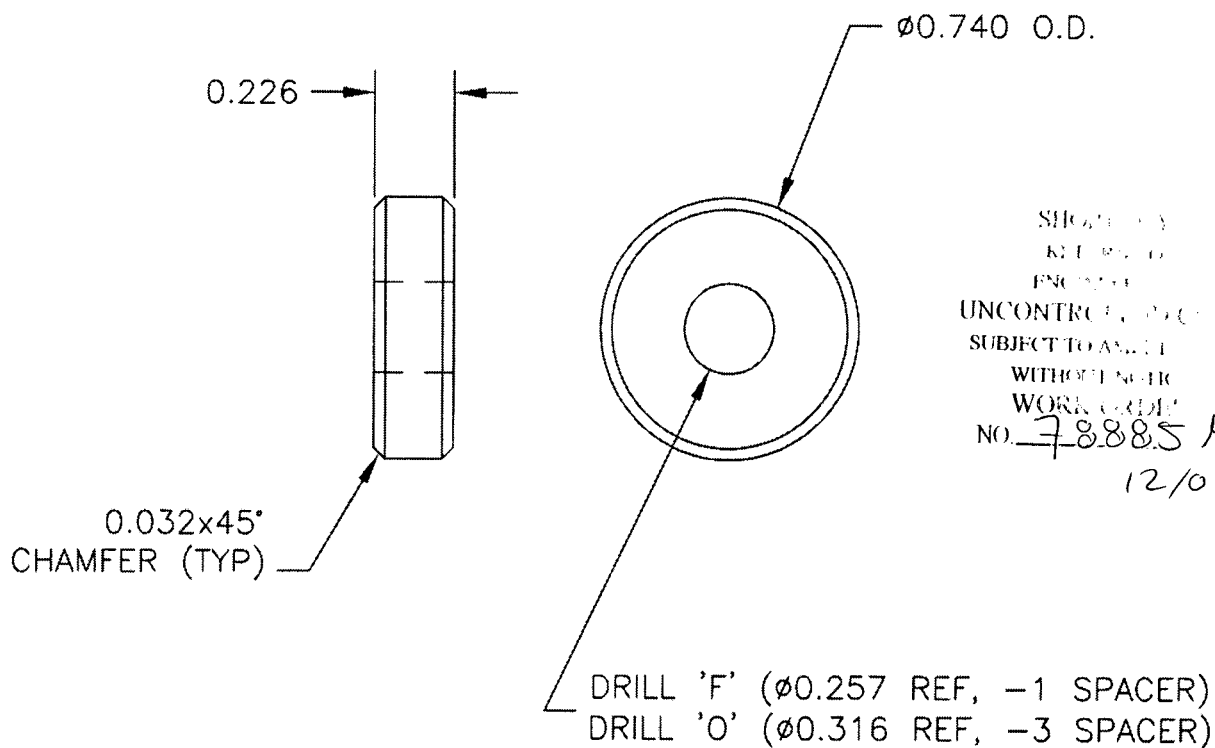
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NOTE: Date & initial all entries



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD
				HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D3396
				REV. B
DATE	05.04.27	TITLE	SPACER	SHEET 1 OF 1
				SCALE 2:1
A	05.03.10	NEW ISSUE		
B	05.04.27	ADD -3		

RELEASED
05-09-06 *[Signature]*



SHOWN BY
REFERENCE
ENCLOSURE
UNCONTROLLED COPY
SUBJECT TO ASSESS
WITHOUT NOTICE
WORK ORDER
NO. 78885 M.L.J
12/01/17

D3396-1/-3 SPACER

- 1) MATERIAL: DELRIN (DART SPEC. M-DELRIN-R)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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